## AMENDMENTS TO THE SPECIFICATION

Page 6, amend paragraph 4 to read:

In one embodiment woven fiberglass may be used as the substrate 10, however other materials may be suitable as a substrate such as woven polyester, spandex, carbon fibers and ~~Kevlar~~ KEVLAR. Alternatively, the substrate 10 can be formed of a single layer of non-woven material not limited to the above-mentioned materials, including random disposed fibers forming multiple intersections therebetween to thereby increase the resistance of a hardened casting product to forces exerted in different directions.

Page 7, amend paragraph 2 to read:

While the casing is described as moisture impervious in a preferred embodiment, it will be understood that the casing may alternatively be moisture permeable. In this alternative embodiment, it is preferably that the casing be moisture permeable so as to allow perspiration to evaporate through the casing product. While this alternative casing may be moisture permeable, it should be sufficiently woven or have a sufficiently tight porosity to permit a suitable, ~~rear~~ near vacuum environment to be drawn therein when forming the casting product. Furthermore, the casing should be configured to sufficiently retain a liquid used to activate the substrate.

Page 8, amend paragraph 5 (bridging pages 8 and 9) to read:

FIG. 5 illustrates an injection tube 22 configured to be inserted into the passageway 14 shown in FIG. 1. The injection tube 22 includes a plurality of apertures 24 defined along a distal portion thereof. As shown in FIG. 7, the injection tube 22 is dimensioned and configured so that the distal portion 64 having apertures 24 extends sufficiently into the casing 12 so as to distribute water across the substrate 10. The tube 22 is also arranged such that a proximal portion 62 not having the apertures 24 extends outwardly from the passageway 14. The proximal portion 62 of the tube 22 is configured so as to receive a fluid injection device ~~26~~ or a vacuum device ~~28~~ , collectively identified as reference numeral 66.